

## **SAMPLING OF BITUMINOUS PAVING MIXTURES FOP FOR AASHTO T 168**

### **Scope**

This procedure covers the sampling of bituminous paving mixtures from HMA plants, haul units, and roadways in accordance with AASHTO T 168-03. Sampling is as important as testing, and every precaution must be taken to obtain a truly representative sample.

### **Apparatus**

- Shovel
- Sample containers: such as cardboard boxes, metal cans, stainless steel bowls, or other agency-approved containers
- Scoops, trowels, or other equipment to obtain mix
- Sampling plate: Thick metal plate, minimum 8 gauge, sized to accommodate sample requirements, with a wire attached to one corner long enough to reach from the center of the paver to the outside of the farthest auger extension. Holes  $\frac{1}{4}$  in. in diameter should be provided in each corner.
- Cookie cutter sampling device: Formed steel angle with two 100 mm by 150 mm by 9 mm (4 in. by 6 in. by  $\frac{3}{8}$  in.) handles, sized to accommodate sample requirements. Minimum 2 in. smaller than the sampling plate when used together.

*Example:* Sampling plate 380 mm (15 in.) square and a cookie cutter sampling device 330 mm (13 in.) square.

- Mechanical sampling device

### **Sample Size**

Sample size depends on the test methods specified by the agency for acceptance. Check agency requirement for the size required.

### **Sampling**

#### **General**

- The material shall be tested to determine variations. The supplier/contractor shall provide equipment for safe and appropriate sampling, including sampling devices on plants when required.

- For dense graded mixture samples use cardboard boxes, stainless steel bowls or other agency-approved containers.
- For hot open graded mixture samples use stainless steel bowls. Do not put open graded mixture samples in boxes until they have cooled to the point that bituminous material will not migrate from the aggregate.

### **Attached Sampling Devices**

Some agencies require mechanical sampling devices for hot mix asphalt (HMA) and cold feed aggregate on some projects. These are normally permanently attached devices that allow a sample container to pass perpendicularly through the entire stream of material or divert the entire stream of material into the container. Operation may be hydraulic, pneumatic, or manual and allows the sample container to pass through the stream twice, once in each direction, without overfilling. Special caution is necessary with manually operated systems since a consistent speed is difficult to maintain and non-representative samples may result. Check agency requirements for the specifics of required sampling systems.

1. Lightly coat the container attached to the sampling device with an agency-approved release agent or preheat it, or both, to approximately the same discharge temperature of the mix.
2. Pass the container twice through the material perpendicularly without overfilling the container.
3. Repeat until proper sample size has been obtained.
4. Transfer the HMA to an agency-approved container without loss of material.

### **Sampling from Haul Units**

1. Visually divide the haul unit into approximately four equal quadrants.
2. Identify one sampling location in each quadrant.
3. Dig down and remove approximately 0.3 m (1 ft.) of material to avoid surface segregation. Obtain each increment from below this level.
4. Combine the increments to form a sample of the required size.

### **Sampling from Roadway Prior to Compaction (Plate Method)**

Plate method using the “cookie cutter” sampling device.

There are two conditions that will be encountered when sampling hot mix asphalt (HMA) from the roadway prior to compaction. The two conditions are:

- Laying HMA on grade or untreated base material requires Method 1.
- Laying HMA on existing asphalt or laying a second lift of HMA requires Method 2.

**SAFETY:**

Sampling is performed behind the paving machine and in front of the breakdown roller. For safety, the roller must remain at least 3 m (10 ft.) behind the sampling operation until the sample has been taken and the hole filled with loose HMA.

Method 1 requires a plate to be placed in the roadway in front of the paving operation and therefore there is always concern with moving, operating equipment. It is safest to stop the paving train while a plate is installed in front of the paver. When this is not possible the following safety rules must be followed.

1. The plate placing operation must be at least 3 m (10 ft.) in front of the paver or pickup device. The technician placing the plate must have eye contact and communication with the paving machine operator. If eye contact cannot be maintained at all time, a third person must be present to provide communication between the operator and the technician.
2. No technician is to be between the asphalt supply trucks and the paving machine. The exception to this rule is if the supply truck is moving forward creating a windrow, in which case the technician must be at least 3 m (10 ft.) behind the truck.

If at any time the Engineer feels that the sampling technique is creating an unsafe condition, the operation is to be halted until it is made safe or the paving operation will be stopped while the plate is being placed.

**Method 1 - Obtaining a Sample on Untreated Base:**

1. Following the safety rules detailed above, the technician is to:
  - a. Smooth out a location in front of the paver at least 0.5 m (2 ft.) inside the edge of the mat.
  - b. Lay the plate down diagonally with the direction of travel, keeping it flat and tight to the base with the lead corner facing the paving machine.
2. Secure the plate in place by driving a nail through the hole in the lead corner of the plate.
3. Pull the wire, attached to the outside corner of the plate, taut past the edge of the HMA mat and secure with a nail.

4. Let the paving operation proceed over the plate and wire. Immediately proceed with the sampling.
5. Using the exposed end of the wire, pull the wire up through the fresh HMA to locate the corner of the plate. Place the “cookie cutter” sample device, just inside the end of the wire; align the cutter over the plate. Press “cookie cutter” device down through the HMA to the plate.
6. Using a small square tipped shovel or scoop, or both, carefully remove all the HMA from inside of the cutter and place in a sample container. Care shall be taken to prevent contamination of bituminous mixes by dust or other foreign matter, and to avoid segregation of aggregate and bituminous materials.
7. Remove the sample cutter and the plate from the roadway. The hole made from the sampling must be filled by the contractor with loose HMA.

### **Method 2 - Obtaining a Sample on Asphalt Surface:**

1. After the paving machine has passed the sampling point, immediately place the “cookie cutter” sampling device on the location to be sampled. Push the cutter down through the HMA until it is flat against the underlying asphalt mat.
2. Using a small square tipped shovel or scoop, or both, carefully remove all the HMA from inside of the cutter and place in a sample container. The hole made from the sampling must be filled by the contractor with loose HMA.

### **Identification and Shipping**

1. Identify sample containers as required by the agency.
2. Ship samples in containers that will prevent loss, contamination, or damage.

### **Report**

- On forms approved by the agency
- Sample ID
- Date
- Time
- Location
- Quantity represented