

SAMPLING OF ~~BITUMINOUS PAVING~~ ASPHALT MIXTURES FOP FOR AASHTO ~~T-168~~ R 97

Scope

This procedure covers the sampling of ~~bituminous paving~~ asphalt mixtures from ~~HMA~~ plants, haul units, and roadways in accordance with AASHTO ~~T-168-03~~ R 47-19. Sampling is as important as testing, ~~and every precaution must be taken~~ use care to obtain a ~~truly~~ representative sample ~~and to avoid segregation and contamination of the material during sampling.~~

Apparatus

- Shovel or Metal Scoops, or Other Equipment: square-head metal shovels at least 125 mm (5.5 in.) wide.
- Sample containers: such as cardboard boxes, metal cans, stainless steel bowls, or other agency-approved containers
- ~~Scoops, trowels, or other equipment to obtain mix~~
- Sampling plate: ~~Thick~~ thick metal plate, minimum 8 gauge, sized to accommodate sample requirements, with a wire attached to one corner long enough to reach from the center of the paver to the outside of the farthest auger extension. ~~Holes ¼~~ A minimum of one hole 6 mm (0.25 in.) in diameter ~~should~~ must be provided in ~~each~~ corner of the plate.
- Cookie cutter sampling device: ~~Formed~~ formed steel angle with two 100 mm by 150 mm by 9 mm (4 in. by 6 in. by 3/8 in.) handles, sized to accommodate sample requirements. Minimum 50 mm (2 in.) smaller than the sampling plate when used together.
Example: Sampling plate 380 mm (15 in.) square and a cookie cutter sampling device 330 mm (13 in.) square.
- Mechanical sampling device: a permanently attached device that allows a sample receptacle to pass perpendicularly through the entire stream of material or diverts the entire stream of material into the container by manual, hydraulic, or pneumatic operation.
- Release agent: a non-stick product that prevents the asphalt mixture from sticking to the apparatus and does not contain solvents or petroleum-based products that could affect asphalt binder properties.

Sample Size

Sample size depends on the test methods specified by the agency for acceptance. Check agency requirement for the size required.

Procedure**General**

- Select sample locations using a random or stratified random sampling procedure, as specified by the agency. The material shall be tested to determine variations. The supplier/contractor shall provide equipment for safe and appropriate sampling, including sampling devices on plants when required.
- Ensure the container(s) and sampling equipment are clean and dry before sampling.
- For dense graded mixture samples use cardboard boxes, stainless steel bowls or other agency-approved containers.
- For hot open graded mixture samples use stainless steel bowls. Do not put open graded mixture samples in boxes until they have cooled to the point that ~~bituminous material~~asphalt binder will not migrate from the aggregate.

Attached Sampling Devices

~~Some agencies require mechanical sampling devices for hot mix asphalt (HMA) and cold feed aggregate on some projects.~~ These are normally permanently attached devices that allow a sample container to pass perpendicularly through the entire stream of material ~~or divert the entire stream of material into the container.~~ Operation may be hydraulic, pneumatic, or manual and allows the sample container to pass through the stream twice, once in each direction, without overfilling. ~~Special caution is necessary with manually operated systems since a consistent speed is difficult to maintain and non-representative samples may result. Check agency requirements for the specifics of required sampling systems.~~ A sampling device may also divert the entire stream into a sampling receptacle.

1. Lightly coat the container attached to the sampling device with an agency-approved release agent or preheat it, or both, to approximately the same discharge temperature of the mix.
2. Pass the container twice through the material perpendicularly without overfilling the container.
3. Transfer the asphalt mixture to an agency-approved container without loss of material.
- ~~3.4.~~ Repeat until proper sample size has been obtained.
5. Transfer~~Combine~~ the HMA increments to ~~an agency approved container without loss~~form a single sample.

Conveyor Belts

1. Avoid sampling at the beginning or end of an asphalt mixture production run due to the potential for segregation.
2. Stop the belt containing asphalt mixture.
- ~~1.3.~~ Set the sampling template into the asphalt mixture on the belt, avoiding intrusion by adjacent material.

4. Sampling Remove the asphalt mixture from inside the template, including all fines, and place in a sample container.
5. Repeat, obtaining equal size increments, until proper sample size has been obtained.
6. Combine the increments to form a single sample.

Haul Units

1. Visually divide the haul unit into approximately four equal quadrants.
2. Identify one sampling location in each quadrant.
3. Dig down and remove approximately 0.3 m (1 ft.) of material to avoid surface segregation. Obtain each increment from below this level.
4. Combine the increments to form a sample of the required size.

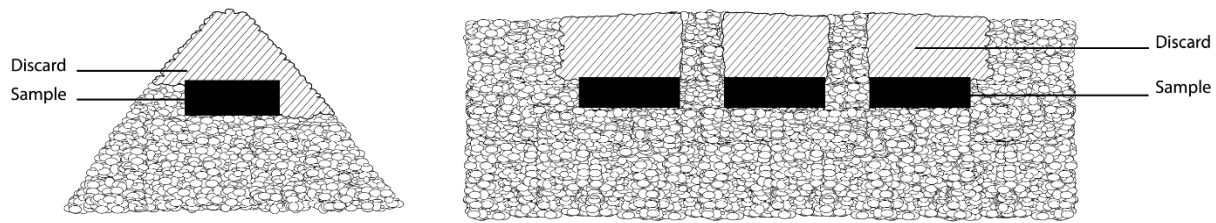
Sampling Paver Auger

1. Obtain samples from the end of the auger using a square head shovel.
2. Place the shovel in front of the auger extension, with the shovel blade flat upon the surface to be paved over.
3. Allow the front face of the auger stream to cover the shovel with asphalt mixture, remove the shovel before the auger reaches it by lifting as vertically as possible.
4. Place asphalt mixture in a sample container.
5. Repeat until proper sample size has been obtained.
6. Combine the increments to form a sample of the required size.

Note 1: First full shovel of material may be discarded to preheat and 'butter' the shovel.

Windrow

1. Obtain samples from the windrow of a transport unit. Avoid the beginning or the end of the windrow section.
2. Visually divide the windrow into approximately three equal sections.
3. Remove approximately 0.3 m (1 ft) from the top of each section.
4. Fully insert the shovel into the flat surface as vertically as possible, exclude the underlying material, roll back the shovel and lift the material slowly out of the windrow to avoid material rolling off the shovel.
5. Place in a sample container.
6. Repeat, obtaining equal size increments, in each of the remaining thirds.
7. Combine the increments to form a sample of the required size.



Roadway ~~Prior to~~before Compaction (~~Plate Method~~)

Plate method using the “cookie cutter” sampling device.

There are two conditions that will be encountered when sampling ~~hot mix~~ asphalt (~~HMA~~)mixtures from the roadway ~~prior to~~before compaction. The two conditions are:

- Laying ~~HMA~~asphalt mixture on grade or untreated base material requires Method 1.
- Laying ~~HMA~~asphalt mixture on existing asphalt or laying a second lift of ~~HMA~~asphalt mixture requires Method 2.

SAFETY:

Sampling is performed behind the paving machine and in front of the breakdown roller. For safety, the roller must remain at least 3 m (10 ft.) behind the sampling operation until the sample has been taken and the hole filled with loose ~~HMA~~asphalt mixture.

Method 1 requires a plate to be placed in the roadway in front of the paving operation and therefore there is always concern with moving, operating equipment. It is safest to stop the paving train while a plate is installed in front of the paver. When this is not possible the following safety rules must be followed.

1. The plate placing operation must be at least 3 m (10 ft.) in front of the paver or pickup device. The technician placing the plate must have eye contact and communication with the paving machine operator. If eye contact cannot be maintained at all time, a third person must be present to provide communication between the operator and the technician.
2. No technician is to be between the asphalt supply trucks and the paving machine. The exception to this rule is if the supply truck is moving forward creating a windrow, in which case the technician must be at least 3 m (10 ft.) behind the truck.

If at any time the Engineer feels that the sampling technique is creating an unsafe condition, the operation is to be halted until it is made safe or the paving operation will be stopped while the plate is being placed.

Method 1 - Obtaining a Sample on Untreated Base: (~~Plate Method~~)

1. Following the safety rules detailed above, the technician is to:

- a. Smooth out a location in front of the paver at least 0.5 m (2 ft.) inside the edge of the mat.
- b. Lay the plate down diagonally with the direction of travel, keeping it flat and tight to the base with the lead corner facing the paving machine.

~~Secure the~~ **Note 2:** The plate ~~in place~~ may be secured by driving a nail through the hole in the lead corner of the plate.

- ~~1.~~ Pull the wire, attached to the outside corner of the plate, taut past the edge of the HMA asphalt mixture mat and secure ~~with a nail~~.
2. ~~it.~~ Let the paving operation ~~proceed~~ pass over the plate and wire. ~~Immediately proceed with the sampling.~~
3. Using the exposed end of the wire, pull the wire up through the fresh HMA asphalt mixture to locate the corner of the plate.
 - a. Plate only:
 - i. Using a small square head shovel or scoop, or both, remove the full depth of the asphalt mixture from the plate. Take care to prevent sloughing of adjacent material.
 - ii. Place asphalt mixture, including any material adhering to the plate and scoop or shovel in a sample container.
 - b. “Cookie Cutter”:
 - i. Place the “cookie cutter” sample device, just inside the end of the wire; align the cutter over the plate. Press “cookie cutter” device down through the HMA asphalt mixture to the plate.
 - ii. Using a small square tipped shovel or scoop, or both, carefully remove all the HMA asphalt mixture from inside of the cutter and place in a sample container. ~~Care shall be taken to prevent contamination of bituminous mixes by dust or other foreign matter, and to avoid segregation of aggregate and bituminous materials.~~
 - iii. Remove the sample cutter and the plate from the roadway. The hole made from the sampling must be filled by the contractor with loose HMA asphalt mixture.

Method 2 - Obtaining a Sample on Asphalt Surface: (Non-plate Method)

1. After the paving machine has passed the sampling point, immediately place the “cookie cutter” sampling device on the location to be sampled. ~~Push the cutter down through the HMA until it is flat against the underlying asphalt mat.~~

2. Push the cutter down through the asphalt mixture until it is flat against the underlying asphalt mat.
3. Using a small square tipped shovel or scoop, or both, carefully remove all the HMA asphalt mixture from inside of the cutter and place in a sample container.
- 2.4. Remove the cutter from the roadway. The hole made from the sampling must be filled by the contractor with loose HMA asphalt mixture.

Stockpiles

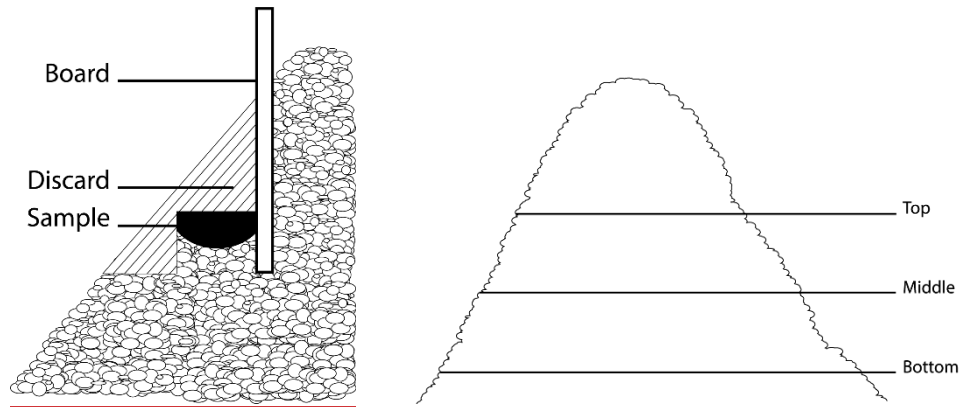
Remove at least 0.1 m (4 in.) from the surface before sampling; mixtures in a stockpile may develop an oxidized crust.

Method 1 – Loader

1. Direct the loader operator to enter the stockpile with the bucket at least 0.3 m (1 ft) above ground level without contaminating the stockpile.
2. Obtain a full loader bucket of the asphalt mixture; tilt the bucket back and up.
3. Form a small sampling pile at the base of the stockpile by gently rolling the asphalt mixture out of the bucket with the bucket just high enough to permit free-flow of the mixture. Repeat as necessary.
4. Create a flat surface by having the loader "back-drag" the small pile.
5. Obtain approximately equal increments from at least three randomly selected locations on the flat surface at least 0.3 m (1 ft) from the edge.
6. Fully insert the shovel, exclude the underlying material, roll back the shovel and lift the asphalt mixture slowly out of the pile to avoid mixture rolling off the shovel.
7. Combine the increments to form a sample.

Method 2 – Stockpile Face

1. Create horizontal surfaces with vertical faces in the top, middle, and bottom third of the stockpile with a shovel or a loader if one is available.
2. Shove a flat board against the vertical face behind the sampling location to prevent sloughing of asphalt mixture. Discard the sloughed mixture to create the horizontal surface.
3. Obtain the sample from the horizontal surface as close as possible to the intersection of the horizontal and vertical faces.
4. Obtain at least one sample increment of equal size from each of the top, middle, and bottom thirds of the pile.
5. Combine the increments to form a single sample.



Identification and Shipping

1. Identify sample containers as required by the agency.
2. Ship samples in containers that will prevent loss, contamination, or damage.

Report

- On forms approved by the agency
- Sample ID
- Date
- Time
- Location
- Quantity represented

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