

USE OF AKDOT & PF ATM 212, ITD IT 74, WSDOT T 606, OR WFLHD HUMPHRES CURVES

Background

Coarse-grained granular soils are free-draining and have little or no cohesion. These soils are, therefore, not particularly well suited for the moisture-density relations procedures of AASHTO T 99 or AASHTO T 180. Transportation agencies have developed specialized test methods that are hybrids of those moisture-density procedures and methods that employ compaction under load with vibration. Those methods include:

- AKDOT & PF's ATM 212
- ITD's IT 74
- WSDOT's T 606
- WFLHD's Humphres

Description of Procedure

In these tests, material is compacted in a mold and in a manner similar to those used in a moisture / density relationship, after which the material is further compacted through a combination of applied loads and vibration. A laboratory maximum dry density is determined, as is the percent of material passing a certain sieve such as the 4.75 mm (No. 4). A number of determinations are made for different percentages passing the specified sieve. A graph is developed in which dry density is plotted versus the percentage of material passing that sieve. These tests are conducted in the agency's central lab, and the curve developed is a central lab function.

Construction specifications will call out a percent of maximum dry density required for the granular materials used on the job. These specified values will be based on ATM 212, IT 74, T 606, or Humphres, depending on the agency.

In the field, the dry density of the granular material will be determined in accordance with the FOP for AASHTO 310. The percent of material passing the specified sieve will be determined for a sample obtained at the site of the density test. The dry density and percent passing values will then be compared with the curve developed in the lab for that particular granular material to determine conformance with the project specifications.

IN-PLACE DENSITY

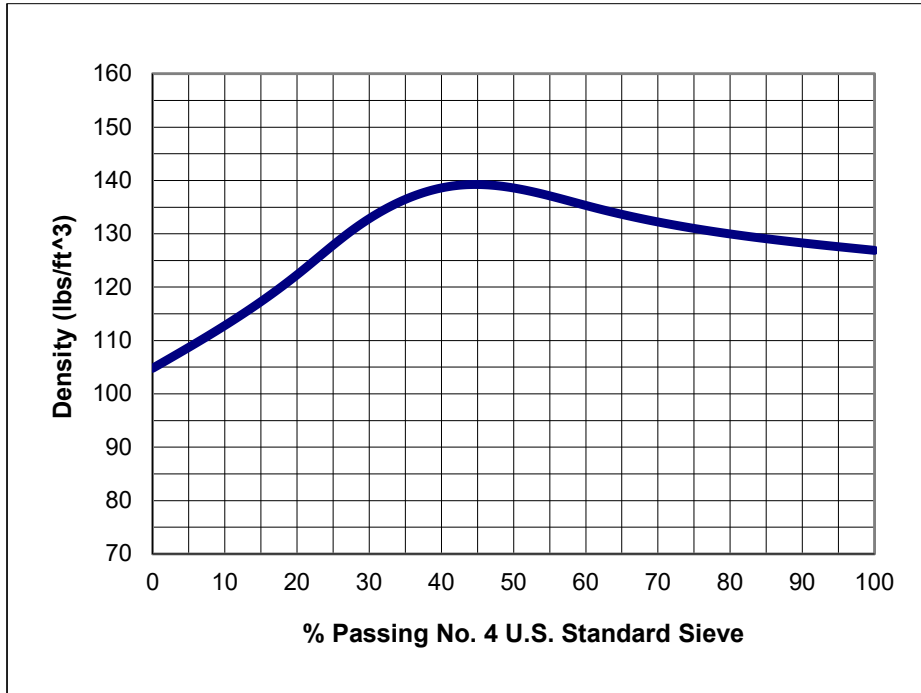
Maximum Density Chart

Density Curves			
Pass #4	Maximum	Pass #4	Maximum
0.0	104.8	31.0	133.7
1.0	105.6	32.0	134.5
2.0	106.4	33.0	135.2
3.0	107.1	34.0	135.8
4.0	107.9	35.0	136.4
5.0	108.7	36.0	137.0
6.0	109.5	37.0	137.5
7.0	110.3	38.0	137.9
8.0	111.1	39.0	138.3
9.0	112.0	40.0	138.6
10.0	112.8	41.0	138.9
11.0	113.7	42.0	139.0
12.0	114.5	43.0	139.2
13.0	115.4	44.0	139.2
14.0	116.4	45.0	139.2
15.0	117.3	46.0	139.2
16.0	118.2	47.0	139.1
17.0	119.2	48.0	139.0
18.0	120.2	49.0	138.8
19.0	121.3	50.0	138.6
20.0	122.3	51.0	138.3
21.0	123.4	52.0	138.1
22.0	124.5	53.0	137.8
23.0	125.6	54.0	137.5
24.0	126.8	55.0	137.1
25.0	127.9	56.0	136.8
26.0	129.0	57.0	136.4
27.0	130.0	58.0	136.0
28.0	131.0	59.0	135.7
29.0	132.0	60.0	135.3
30.0	132.8	61.0	135.0

Density Curves			
Pass #4	Maximum	Pass #4	Maximum
62.0	134.6	82.0	129.6
63.0	134.3	83.0	129.4
64.0	134.0	84.0	129.3
65.0	133.6	85.0	129.1
66.0	133.3	86.0	128.9
67.0	133.1	87.0	128.8
68.0	132.8	88.0	128.6
69.0	132.5	89.0	128.4
70.0	132.2	90.0	128.3
71.0	132.0	91.0	128.1
72.0	131.7	92.0	128.0
73.0	131.5	93.0	127.9
74.0	131.2	94.0	127.7
75.0	131.0	95.0	127.6
76.0	130.8	96.0	127.4
77.0	130.6	97.0	127.3
78.0	130.4	98.0	127.2
79.0	130.2	99.0	127.0
80.0	130.0	100.0	126.9
81.0	129.8		

Control Points for Density Curves		
Pass #4	Maximum	Loose
0.0	104.8	87.6
20.5	122.8	99.6
27.4	130.4	103.8
42.5	139.1	105.4
61.1	134.9	96.7
100.0	126.9	81.9

Maximum Density Curve



Example:

A compaction test was taken, and a sample was removed from the test site per the FOP for AASHTO T 310. The sample was graded over a 4.75 mm (No. 4) sieve. The following results were reported.

Dry density from the
FOP for AASHTO T 310 = 136.0 lb/ft³
Percent passing 4.75 mm (No. 4) sieve = 49%
Maximum density = 138.8 lb/ft³

$$\text{Percent compaction} = \frac{136.0 \text{ lb/ft}^3}{138.8 \text{ lb/ft}^3} \times 100 = 98\%$$

EMBANKMENT AND BASE
IN-PLACE DENSITY

WAQTC

FOP CURVES (16)