# WAQTC QUALIFICATION ADVISORY COMMITEE MEETING MINUTES

**CHAIRMAN:** Garth Newman

**FACILITATOR:** 

**RECORDER**: Garth Newman

**DATE**: July 10 thru 15, 2005 **TIME**: **Start 7 am each day** 

#### MEMBERS PRESENT

Greg Chistensen, AkDOT-PF Desna Bergold, UDOT Sean Parker, Oregon DOT Garth Newman, ITD Jeffery Rayman MtDOT Bob Briggs, Washington DOT Brian Legan, NMSHTD

#### **MEMBERS ABSENT**

Joan Nakamura, HDOT

David Belser TxDOT

Alan Hotchkiss CoDOT

#### **MEETING OBJECTIVE:**

- 1. Training Materials Revisions
- 2. AASHTO Test method review
- 3. Other issues
- 4. Work areas and assignments

PLEASE RESPOND TO YOUR ACTION ITEMS.

ISSUE	DISCUSSION	DECISION	ACTION REQUIRED
1) Revisions A) Aggregate	There seems to be a great deal of confusion about the definition of "Nominal Maximum size".  The executive committee agreed to use the Super Pave Definition in 1997. Not every member is doing this. Some are using the definition across the board others are only using the Super Pave definition for HMA.  The concern is with confusion on how to determine sample size and having a different definition for different aggregate type's i.e. concrete, Bases, HMA.  Approximately 10 hours were spent just revising the word documents.	Request to executive committee to poll all the DOT's to see what they are doing.	Garth Newman
B) Asphalt	T 308 (Ignition Burn) has been revised by AASHTO again. It was felt by the group the "correction Factor" section was very poorly written in AASHTO and that our FOP needed a large amount of revisions to make the process clear. The dove tails into T30 gradation which received revisions also.  We converted TM 6 to the new AASHTO T 329 Moisture of HMA Insert correct nomenclature for Specific Gravity i.e. $G_{mm}$ , $G_{mb}$ TM 5 and the new AASHTO T 328 do not match and it was decided to table conversion and allow the Executive committee to re-submit our revisions.  T 328 does not allow the loaf method or quartering form the apex. These are both reduction methods most popular with the WAQTC members. Approximately 16 hours were spent revising the word documents.	Recommend revisions to AASHTO To be worked on at the January meeting  Revise AASHTO T 328	All Members
C) Concrete	A large of discussion revolved around T23 Making Cylinders. There is a real issue about the times involved with initial cure and when cylinders can be transported.  Approximately 9 hours were spent revising the word documents.	All members get with their Executive committee members and their Concrete Producers group to determine time limits.	All members

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ISSUE	DISCUSSION	DECISION	ACTION REQUIRED
D) Embankment	Over all these materials looked good and very few revisions were necessary. AASHTO T 272 is a problem area that was discussed at length. There are no guidelines on how to determine what family of curves to use and how to develop a family of curves Approximately 5 hours were spent revising the word documents.	Work on T 272	
2) AASHTO Revisions	Bob Briggs kept a list of AASHTO methods our group believes need work.  See Attachment 1	Need Executive committee approval to move forward	Executive Committee
3) Other Issues	1) We continue to struggle to find time to refresh and revise the Power Point presentation. We need both more time and a consultants help 2) The word materials need to be totally re-formatted 3) Web page test methods need to include revision date. We need guidance on where we should hold the January meeting.	Need Executive committee guidance	Executive Committee
4) Work assignments and schedule	See Attachment # 2		Both QAC and Executive committee

#### **ATTACHMENT #1**

### **AASHTO Changes from WAQTC 2005 Procedure Revisions Meeting**

T 176 Number 4, 8C

T 255 Apparatus A

T 30 How much wetting agent if any?

Mechanical Washer

New Procedure for Coring HMA, Bob will get copies of existing from whoever has them to combine into a single procedure.

T 328 Needs general review and revise per WAQTC procedure

T 329 Needs general review and revise per WAQTC procedure

T 308 Number 5.1, 5.2, 8.2, 10.2, correction factor 6.4, add other ingredients to the calibration section

T 166 3 to 5 minutes or 4 ±1 minutes, why

T 309 Change to match R-18 for Calibration of thermometers annually

T 23 Time for curing, and transport time, clarify better

T 265 Define largest particle

T 272 Define how to build a family of curve

Define "Nominal Maximum size"

## ATTACHMENT # 2

# **Assignments form QAC meeting 7-15 05**

TO DO	WHO	DATE
Power Point and Photos to Desna Errata (out) Errata review PP revisions PP review Instructor/Student	Sean Garth All Desna All Desna	08/01/05 7/22/05 08/05/05 09/01/05 09/08/05 09/26/05
Coring procedures to Bob Coring procedure Summarize Notes for AASHTO Revisions And AASHTO Word Documents	All Bob Bob	08/01/05 01/01/06 08/15/05
AASHTO T 272 Electronic copy How to Use/Build to Sean Method/Methods procedure	Sean All Sean	07/20/05 08/01/05 01/01/06
AASHTO T 23 Cure Times/Transportation discussion With Industry, et al Remarks to Garth Summary of remarks	All All Garth	11/15/05 11/16/05 01/01/06